

Work Order ID 63190

October 25, 2010 7:39:34 AM



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Item ID: D412-791-043

Accepted



Setup Start



Revision ID:

Item Name: Mapbox Assembly

Stop



Cust Item ID:

Customer:

Start Date: 10/25/10 **Start Qty:** 4.00

Required Date: 10/27/10 Req'd Qty: 4.00



Reference:

Approvals: Process Plan:

Date: Tooling: Date:

Run Start

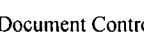


OC:

Date: **SPC (Y/N):** Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr IIN-D412-791	Revision Nbr B								
100 		0.00							
DC Document Control	Memo Photocopy bluefile & type labels per PPP 412-791-043	0.00	S 10/10/25		CHG001				Helder BG 10-10-25 (4)
110 	Pick Kit	0.00							
Packaging Packaging	Memo	0.00							
120 	QC4- 100% Inspect kits for completeness	0.00	C ---	C ---	C ---				
QC Quality Control	Memo	0.00	S 10/10/25						(74)

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Item ID: D412-791-043

Accept



Setup Start



Revision ID:

Item Name: Mapbox Assembly

Stop



Start Date: 10/25/10 Start Qty: 4.00



Cust Item ID:

Required Date: 10/27/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-791-043

Location:

PPP Rev: DADT

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF

10-10-25



Picklist Print

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Work Order ID: 63190



Parent Item: D412-791-043



Parent Item Name: Mapbox Assembly

Start Date: 10/25/10

Required Date: 10/27/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3936-041 Mapbox Assembly		Manufactured	No			110	Each	0.0000	1	4		<i>61795</i>	<i>L</i>
MS35207-244 Screw		Purchased	No			110	Each	68.0000	4	16	<i>✓</i>	<i>10/25/10</i>	<i>(4)</i>

Location	Loc Qty	Loc Code
ST295	68	
112019	68	<i>M112019</i>

REFERENCE ONLY

7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
	1					D3936-041	MAPBOX
	4					MS35207-244	SCREW
	16					D3937-041	PHOTOLUMINESCENT STRIPS
	90					D3950-1	RIVET (INCLUDES 10 EXTRA)
		1				18-200	CONNECTOR
		4				1N4007	DIODE
		3				80-004-2-6	POTTED INSERTS
		2				D3896-1	RELAY
		1				D3897-1	ANGLE
		1				LED-50-17-BG-E0705	ANNUNCIATOR
		1				M12883/45-01	RELAY BASE
		1				M81714/16-3	TERMINAL BLOCKS TRACK
		2				M81714/2-DC1	TERMINAL BLOCKS
		1				M81714/2-DD2	TERMINAL BLOCKS

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Revision: B

Date: 09. 07.22

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
		/		1		M83536/2-024	RELAY
		/		2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1	18-200	CONNECTOR	
				5	1N4007	DIODE	
				3	80-004-2-6	POTTED INSERTS	
				1	D3897-1	ANGLE	
				1	D3938-1	DECAL	
				1	LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)	
				1	M12883/45-01	RELAY BASE	
				1	M81714/16-3	TERMINAL BLOCKS TRACK	
				2	M81714/2-DC1	TERMINAL BLOCKS	
				1	M81714/2-DD2	TERMINAL BLOCKS	
				1	M83536/2-024	RELAY	
				2	MS21042L06	NUT	
				2	MS24693S26	SCREW	
				3	MS35207-260	SCREW	
				3	NAS1149D0363J	WASHER	
				2	NAS1149DN632J	WASHER	
				1	HW210	RESISTOR, 1K OHMS	

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